
05/2015

.....	1
.....	1
.....	1
.....	2
.....	2
.....	4

.....	6
.....	6
-	7
CN3 -	8
-	8
.....	9
CN2 -	10
CN1 -	15

.....	16
.....	16

JOG	20
.....	21
.....	22
.....	22
.....	23

.....	24
.....	24
D	24
F	25

.....	32
.....	32

.....	33
-------	----

MSE

TI

32

(DSP)



DSP

500kpps ±10V

3~24V

1 255



MS 0 075 E

	A	B	Z
	(W)= × 10 075 750W		
	0	1	2 OEM
	MS E		



	* * *
	* *



AC220V -15 +10

A B Z U V W

F00

a. f_{max} 500kpps

f_{max} 200kpps ± 1

b. (0 $\pm 10V$) F0c F0e

c. (0 $\pm 10V$) F26 F29

d. F32 " 1 2"

F32

e. JOG F3b

f. F00=5 10

4 F38 IN1

IN2~4 F38

a. ~~~~~

b. ~~~~~ / ~~~~~

F1f

F0e " "

c. ~~~~~

d. ~~~~~

e. _____

f. _____ F00

g. _____ 1 2

h. _____

i. _____ F2e

F3A OUT1 OUT2

50mA OUT1 OUT2

a. _____

b. _____ / _____ F24

F23

c. _____

_ON

d. _____

F1e

e. _____

F2f

A B

Z

a. _____

50

b. _____ F0F F10 1/100 100

c. _____

AB

d. _____ / (_____)

F30 F31

e. _____

F2E

f. _____ 2500 1 255 _____

_____ F2F

□

" "

□

a.

3V~24V

500K

b.

c.

2.4K

12~24V

□

a.

A B

Z

b.

A B

c.

Z

d.

OUT2

50mA

OUT1

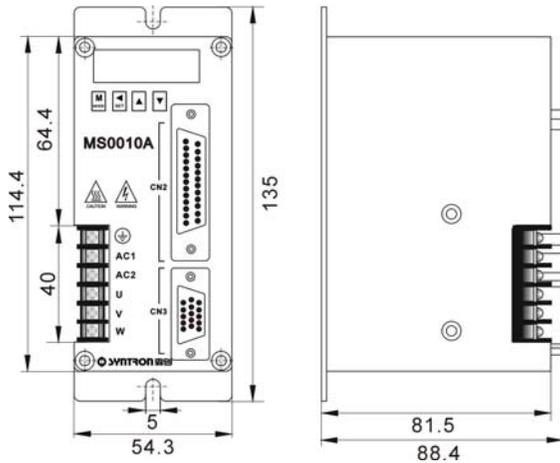
10mA

□

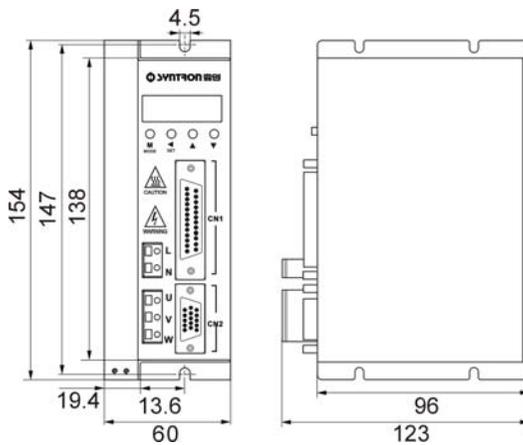
5



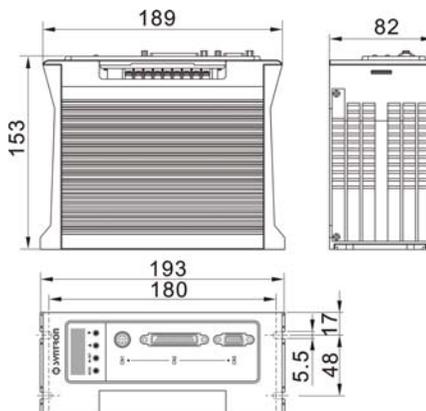
(1) MS0010E
0.4KG



2 MS0040E
0.8KG



3 MS0075E
MS0100E
MS0150E
1.5KG



MS0100E/150E

10cm

	*	*
	*	*
	0 +40	
	< 80%RH	< 85% RH
	-15 +55	-20 +65
	< 93% RH	< 85% RH
	10 60Hz 0.5G (4.9m/s ²)	0.5G(4.9m/s ²) 2.5G(24.5m/s ²)

12

a.

b.

c.

d.

a.

b.

3m

c.

10cm

d.

a.

b.

c.

d.

.....

.....

e.

.....

a.

..... 1.5mm²

.....

b.

c.

d.

e.

300mm

f.

g.



-

L1	220VAC	*		
L2		*		
		0.4KW	0.4KW	1mm ²
		0.4 1.5KW	1.5KW	1.5mm ²
P B		*		
		0.4KW	0.4KW	1mm ²
		0.4 1.5KW	1.5KW	1.5mm ²
		*		
			P B	

" - "

□

a.

b.

c.

d.

..... L1 L2 P B

..... 15

e.

..... U V W

f.

..... 1 /
..... 4

g.

h.



CN3 -

a.

0.2mm²

b.

20m

300mm

c.

10m

5 15

10 14

d.



-

U	1	2	U
V	2	3	V
W	3	4	W
FG	4	1	
	<p>* 0.4KW 0.4KW 0.5mm² 0.4 0.75KW 0.75KW 1mm² 0.75 1.5KW 1.5KW 1.5mm² 5m * U V W * FG 1.5mm² *</p>		

* U V W

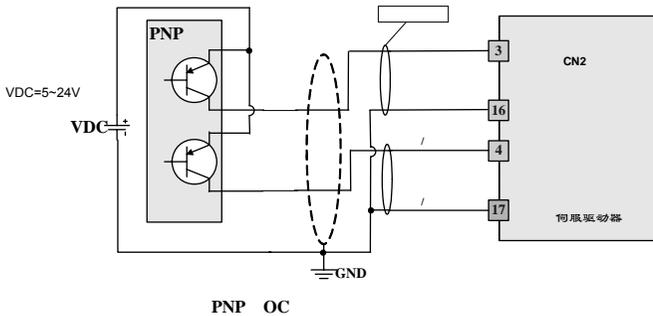
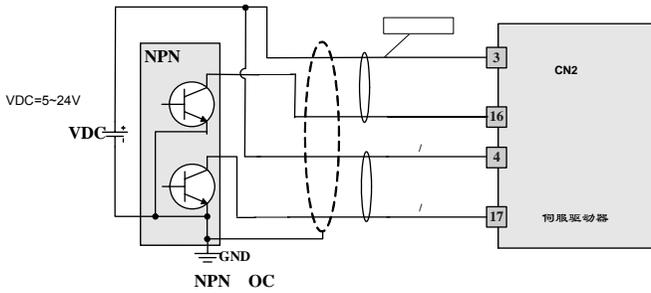
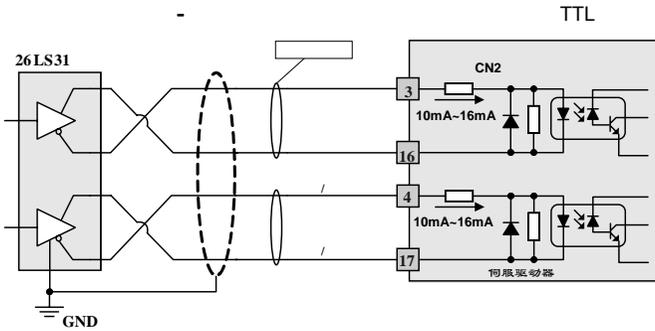
..... 15

CN2 -

1			
DB25 9			
ON 9			
	*		
	*	2	ON
	*	40ms	
	*		
	* F38	1	
	*		
	*		" " P34
		F25=1	0
	* F38	2	
	* F25 0	F25 0	
	*		
		F25=1	0
	* F38	3	
	* F25≠0	F25=0	
	*		
	F0e	F1f	
	xxx0x	0	/
	xxx0x	1	
	xxx1x	0	
	xxx1x	1	
	* F38	4	
	*		
		F00	/
		F00	
	* F38	5	
	*		

		1	2		
					F33
					F35
					F37
					F39
		* F38		6	7
		*		“ ”	
7	COM				
					0.2mm ²
					3

□

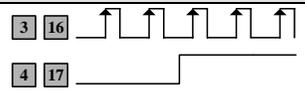
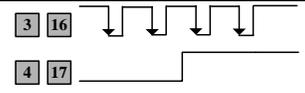
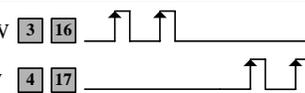
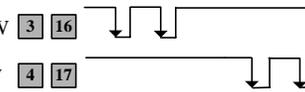
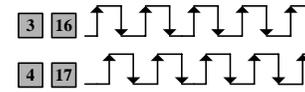
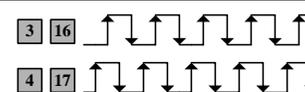
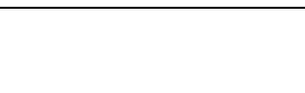


□

3	+	*	3~24V
16	-	*	500KHz
4	/ +	*	200KHz 
17	/ -	*	10mA 16mA
			0.8us
			1m , 2us
*			0.2mm ²
*	CW		F0E

□

F2e

F2e			
1		3 16 4 17	
2		3 16 4 17	
3		3 16 4 17	CCW  CW 
4		3 16 4 17	CCW  CW 
5		3 16 4 17 B A B	A  B 
6		3 16 4 17 B B A	A B

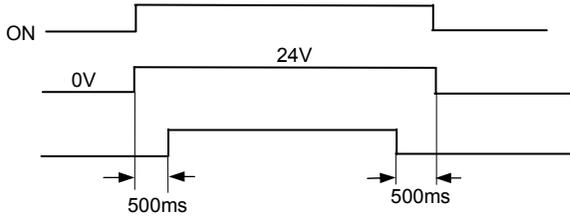


-

	<p>* Z</p> <p>Z</p> <p>Z</p> <p>Z</p> <p>A B</p> <p>F2f</p> <p>* 24 12</p> <p>* 20m</p>
	<p>* Z</p> <p>Z</p> <p>600 /</p> <p>* 1m</p> <p>300mm</p>
	<p>* A B</p> <p>F2f</p> <p>* 1m</p> <p>300mm</p> <p>* OC</p> <p>50KHz</p>
<p>* *</p>	<p>(0.20mm²)</p>

□

- 1 24VDC 24V/R 500mA 2A R
- 2
- 3



■

CN1 -

RS232

3		232
2 5	+5V	
6	RS232_TXD	
8	RS232_RXD	
	* * *	1m 2m 3m 4

■

- a.
- b.
- c.
- d.

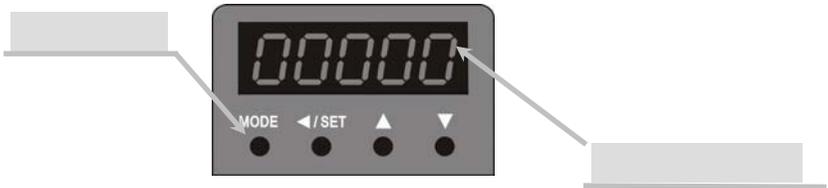
15

~~~~~

- e.
- f.
- g.
- h.
- i.
- j.

OFF

■



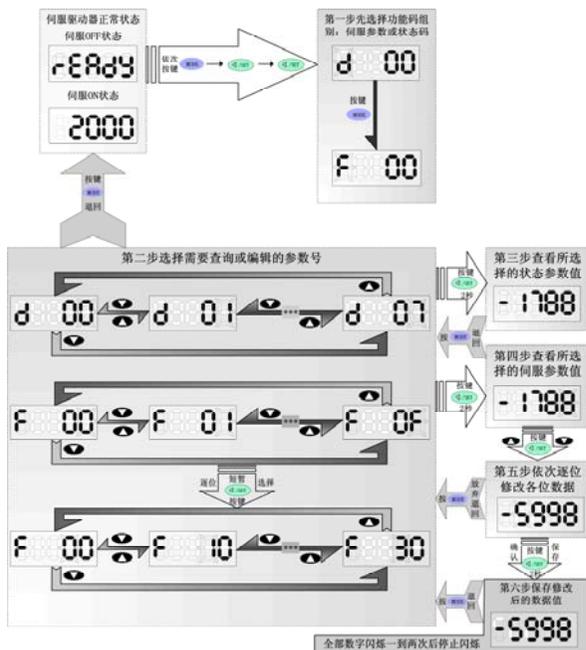
|   |  |  |                   |
|---|--|--|-------------------|
|   |  |  |                   |
| 1 |  |  | OFF 88888 ON      |
|   |  |  | "d00 d07"         |
| 2 |  |  | :88888.88888      |
|   |  |  | 88888 88888 88888 |
| 3 |  |  | 82000 88888       |
| 4 |  |  | 88888 88888       |

|        |  |                         |
|--------|--|-------------------------|
|        |  | * " " " " "             |
| MODE   |  | * " " " " "             |
| ◀ /SET |  | * " " " " "             |
|        |  | * " " " " 2 "           |
|        |  | * " " " " 2 "           |
|        |  | <b>F38</b>              |
|        |  | * JOG F00=3 " / " OFF 2 |
|        |  | ON ON OFF               |

|   |  |                 |
|---|--|-----------------|
| ▲ |  | * " " " " " " " |
|   |  | "F" "D" " " " " |
|   |  | * JOG F00=3 CCW |
| ▼ |  | * " " " " " " " |
|   |  | "F" "d" " " " " |
|   |  | * JOG F00=3 CW  |

|  |   |   |   |   |   |   |   |   |   |   |   |   |
|--|---|---|---|---|---|---|---|---|---|---|---|---|
|  | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 0 |   |   |
|  | A | B | C | D | E | F | G | H | I | J | K | L |
|  | M | N | O | P | Q | R | S | T | U | V | W | X |
|  | Y | Z |   |   |   |   |   |   |   |   |   |   |

□



□

### JOG



□

a.

JOG

ON

OFF

/

b.

◀/SET

c.

16 0 9 A F

" F" " d"  
 d. 0 9

e. MODE \_\_\_\_\_ 88888  
 / ◀/SET

f. MODE 88888 MODE \_\_\_\_\_ 88888  
 / ◀/SET " F" " d"

/ ◀/SET

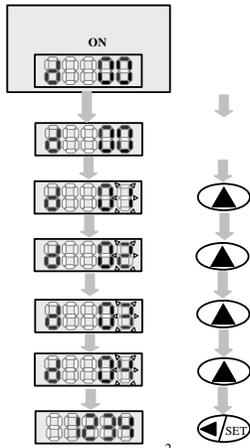
g. / ◀/SET



h. / MODE

□

d 04



d05-  
 d06-  
 d07-



500rpm " " \_\_\_\_\_  
 d. ◀ /SET 2  
 0

e. ▼ ▲ F3b

f. JOG F00

□

a. OFF " rEAdy"

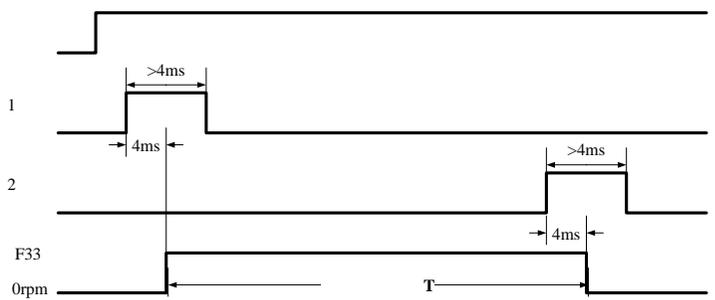
b. F00 F00=1 F38 F3A

c. F30 F31 F33 F35 F37 F39 F32=0  
 " " 1" "

F33 F35 F37 F39

F33 F35 F37 F39,

d. F32=1 1



e. F32=2 2 / /

F00 F32 F38

1/2

1/2

| 1 | 2 |       |
|---|---|-------|
|   |   | 0 rpm |
|   |   | F33   |
|   |   | -F33  |
|   |   | 0 rpm |

f. " 0"

g. F09 F12 F13

F2d F1b F1c

- h. F34
- 
- a. OFF " rEAdy"
- b. F00 F00=0 F38 F3A  
F0c F0d F0e
- c. ON  
F32 3 CN2-25 CN2-13
- d. 0V F0d
- e. F32 3
- |   |   |        |
|---|---|--------|
| 1 | 2 |        |
|   |   | 0 rpm  |
|   |   | 0 rpm  |
|   |   | -SPEED |
|   |   | SPEED  |
- \* SPEED F0c F00e
- f. F09 F12 F13  
F2d F1b F1c
- g. F34
- 
- a. OFF " rEAdy "
- b. F00 F00=2 F38 F3A
- c. F0f F10 F2e  
F14 " "
- d. ON CN2-3 CN2-16 CN2-4 CN2-17  
F0e
- e.
- f. " 0"

**g.** F09 F12 F13

F2d F1b F1c

**h.** F34

**a.** OFF

**b.** F00 F00=4 F38 F3A

**c.** F26 F27 F28 F29 "

CN2-25 CN2-13

**d.**

F33 F35 F37 F39 " 1" " 2"

|   |   |  |     |
|---|---|--|-----|
| 1 | 2 |  |     |
|   |   |  | F33 |
|   |   |  | F35 |
|   |   |  | F37 |
|   |   |  | F39 |

**e.** ON CN2-25 CN2-13

0V

**f.** F2a=1

**g.** 0V F27

**h.** F25=1

F38

|  |  |  |  |     |    |
|--|--|--|--|-----|----|
|  |  |  |  |     |    |
|  |  |  |  | CCW | CW |
|  |  |  |  |     |    |
|  |  |  |  |     |    |
|  |  |  |  |     |    |



\* d00-08

\* F01 F08 F0a F0b F15 F16 F18 F1a

\*



D

|      |       |                |  |
|------|-------|----------------|--|
|      |       |                |  |
| D 00 | (rpm) | -8000<br>+8000 |  |
| D 01 | KHZ   | 0 500          |  |
| D 02 | (%)   | 0 3000         |  |
| D 03 |       | 0 9999         |  |
| D 04 |       | 0 9999         |  |
| D 05 | 0.01V | -1000<br>+1000 |  |
| D 06 | 0.01V | -1000<br>+1000 |  |
| D 07 | rpm   | -8000<br>+8000 |  |
| D 08 |       |                |  |

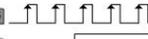
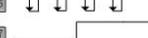
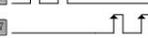
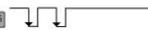
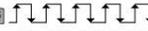
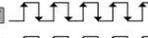
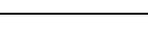
□ F

|                                                                                                 |             |              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |     |  |  |   |  |  |   |  |  |   |  |  |   |  |  |   |  |  |    |  |  |
|-------------------------------------------------------------------------------------------------|-------------|--------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|--|--|---|--|--|---|--|--|---|--|--|---|--|--|---|--|--|----|--|--|
| <br><b>F 00</b> |             | 0 10         | <p>0 CN2-25 13</p> <p>1 F33 F35 F37 F39<br/>1 2 F32</p> <p>2</p> <p>3 JOG F3b<br/>▼ ▲</p> <p>4 CN2-25 13<br/>F26 F2C</p> <p>5 10</p> <table border="1" data-bbox="565 636 1002 902"> <tr> <td>F00</td> <td></td> <td></td> </tr> <tr> <td>5</td> <td></td> <td></td> </tr> <tr> <td>6</td> <td></td> <td></td> </tr> <tr> <td>7</td> <td></td> <td></td> </tr> <tr> <td>8</td> <td></td> <td></td> </tr> <tr> <td>9</td> <td></td> <td></td> </tr> <tr> <td>10</td> <td></td> <td></td> </tr> </table> | F00 |  |  | 5 |  |  | 6 |  |  | 7 |  |  | 8 |  |  | 9 |  |  | 10 |  |  |
|                                                                                                 | F00         |              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |     |  |  |   |  |  |   |  |  |   |  |  |   |  |  |   |  |  |    |  |  |
|                                                                                                 | 5           |              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |     |  |  |   |  |  |   |  |  |   |  |  |   |  |  |   |  |  |    |  |  |
|                                                                                                 | 6           |              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |     |  |  |   |  |  |   |  |  |   |  |  |   |  |  |   |  |  |    |  |  |
|                                                                                                 | 7           |              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |     |  |  |   |  |  |   |  |  |   |  |  |   |  |  |   |  |  |    |  |  |
|                                                                                                 | 8           |              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |     |  |  |   |  |  |   |  |  |   |  |  |   |  |  |   |  |  |    |  |  |
|                                                                                                 | 9           |              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |     |  |  |   |  |  |   |  |  |   |  |  |   |  |  |   |  |  |    |  |  |
|                                                                                                 | 10          |              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |     |  |  |   |  |  |   |  |  |   |  |  |   |  |  |   |  |  |    |  |  |
|                                                                                                 | <b>F 01</b> | rpm          | 100<br>8000                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |  |  |   |  |  |   |  |  |   |  |  |   |  |  |   |  |  |    |  |  |
|                                                                                                 | <b>F 02</b> |              | 1 20                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |     |  |  |   |  |  |   |  |  |   |  |  |   |  |  |   |  |  |    |  |  |
| <b>F 03</b>                                                                                     | (0.01Nm)    | 1 5000       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |     |  |  |   |  |  |   |  |  |   |  |  |   |  |  |   |  |  |    |  |  |
| <b>F 04</b>                                                                                     |             | 0 9999       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |     |  |  |   |  |  |   |  |  |   |  |  |   |  |  |   |  |  |    |  |  |
| <b>F 05</b>                                                                                     | (10mA)      | 1 2200       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |     |  |  |   |  |  |   |  |  |   |  |  |   |  |  |   |  |  |    |  |  |
| <b>F 06</b>                                                                                     |             | 0 1          | 0 1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |     |  |  |   |  |  |   |  |  |   |  |  |   |  |  |   |  |  |    |  |  |
| <b>F 07</b>                                                                                     |             | 1 6000       | 1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |     |  |  |   |  |  |   |  |  |   |  |  |   |  |  |   |  |  |    |  |  |
| <b>F 08</b>                                                                                     |             | 0 9999       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |     |  |  |   |  |  |   |  |  |   |  |  |   |  |  |   |  |  |    |  |  |
| <b>F 09</b>                                                                                     |             | 100~<br>1000 | "100"                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |     |  |  |   |  |  |   |  |  |   |  |  |   |  |  |   |  |  |    |  |  |
| <b>F 0A</b>                                                                                     |             | 200~<br>5000 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |     |  |  |   |  |  |   |  |  |   |  |  |   |  |  |   |  |  |    |  |  |
| <b>F 0b</b>                                                                                     |             | 0 5000       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |     |  |  |   |  |  |   |  |  |   |  |  |   |  |  |   |  |  |    |  |  |

|             |                                                                                     |                |  |                                                              |
|-------------|-------------------------------------------------------------------------------------|----------------|--|--------------------------------------------------------------|
|             |                                                                                     |                |  |                                                              |
| <b>F 0c</b> |                                                                                     | 0 800          |  | F0c ±10V                                                     |
| <b>F 0d</b> | (mV)                                                                                | -2000<br>+2000 |  | F0d<br>=F0c×[±10V F0d] rpm<br>F0c=300 F0d=0 ±10V<br>±3000rpm |
| <b>F 0e</b> |                                                                                     | 0 1            |  | xxx0( )<br>-----<br>-----<br>-----<br>xxx1                   |
|             |                                                                                     | 0 1            |  | xx0x<br><br>xx1x                                             |
| <b>F 0f</b> |                                                                                     | 1 9999         |  | = ×F0f/F10<br>F0f=100 F10=10 2500<br>1/(4*2500) =(1/10000 )* |
| <b>F 10</b> |                                                                                     | 1 9999         |  | (100/10) = 0.001 1000<br>F0f/F10 1/100 100                   |
| <b>F 11</b> | ( )                                                                                 | 0 5000         |  |                                                              |
| <b>F 12</b> |                                                                                     | 1 5000         |  | *<br>-----<br>-----<br>* ----- !                             |
| <b>F 13</b> |                                                                                     | 0 5000         |  | *<br>-----<br>* -----<br>* -----<br>* -----                  |
| <b>F 14</b> |  | 1 31           |  | 50% 5V<br>10=500K 20=250K 30=150K<br><br>1us 5               |

|             |                      |        |  |                                               |
|-------------|----------------------|--------|--|-----------------------------------------------|
|             |                      |        |  |                                               |
| <b>F 15</b> |                      | 1 1000 |  |                                               |
| <b>F 16</b> |                      | 0 1000 |  |                                               |
| <b>F 17</b> |                      | 1 5000 |  | *<br>* F12/F13<br>*                           |
| <b>F 18</b> | <sup>2</sup><br>0.1s | 10 120 |  |                                               |
| <b>F 19</b> |                      | 1 4096 |  | 1. 10 2.<br>4096 1<br>=4096*80 / (1)=327.68ms |
| <b>F 1A</b> | (×10<br>mA)          | 1 2000 |  |                                               |
| <b>F 1b</b> |                      | 1 2000 |  | F2d<br>F2d F1b F1c<br>F2d                     |
| <b>F 1c</b> |                      | 0 1000 |  | F12 F13                                       |
| <b>F 1d</b> |                      | 0 9999 |  | "PE"                                          |
| <b>F 1E</b> | rpm                  | 0 500  |  | *<br>0<br>* (F00=1,2),                        |

|                                                                                          |      |                |  |                        |
|------------------------------------------------------------------------------------------|------|----------------|--|------------------------|
|                                                                                          |      |                |  |                        |
| F 1F                                                                                     |      | 0 1            |  | 0<br>1                 |
| F 20                                                                                     |      | 2 1024         |  | F00=4<br>F00=0<br>1024 |
| F 21                                                                                     |      | 32 1024        |  | 1024                   |
| F22                                                                                      |      | 1~9999         |  | / 2 3 4<br>/ 1         |
| F 23                                                                                     |      | 0 2000         |  | F23                    |
| F 24                                                                                     |      | 0 8000         |  | F24                    |
| F 25                                                                                     | /    | 0 1            |  | =0<br>=1 /             |
|                                                                                          |      |                |  | P29 h                  |
| F 26                                                                                     | 0.1V | 10 100         |  | F29                    |
| F 27                                                                                     | (mV) | -2000<br>+2000 |  |                        |
| F 28                                                                                     |      | 0 1            |  | 0<br>1<br>CCW<br>CW    |
| F 29                                                                                     | %    | 0 300          |  | F03                    |
| F 2a                                                                                     |      | 0 1            |  | 0<br>1<br>F2b F2c      |
|  F 2b | CCW  | 0 300          |  | F03                    |

|             |        |                      |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
|-------------|--------|----------------------|--|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>F 2c</b> | (CW)   | 0 300                |  | F03                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| <b>F 2d</b> |        | 0 1000               |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| <b>F 2e</b> |        | 1 6                  |  | <p>1-单脉冲串正逻辑<br/>脉冲  方向 </p> <p>2-单脉冲串负逻辑<br/>脉冲  方向 </p> <p>3-双脉冲串正逻辑<br/>CCW  CW </p> <p>4-双脉冲串负逻辑<br/>CCW  CW </p> <p>5-正交脉冲串正逻辑<br/>A相  B相 </p> <p>6-正交脉冲串负逻辑<br/>A相  B相 </p> <p>*</p> |
| <b>F 2f</b> |        | 1 255                |  | *                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| <b>F 30</b> | (ms)   | 1 2500               |  | 0 rpm 1000rpm                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| <b>F 31</b> | (ms)   | 1 2500               |  | 1000rpm 0 rpm                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| <b>F 32</b> |        | 0 3                  |  | <p>0 F00=1</p> <p>1 F00=1</p> <p>2 F00=1 / /</p> <p>3 F00=0</p> <p>“ ” (P21)</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
| <b>F 33</b> | 1(rpm) | -1.2*F01<br>+1.2*F01 |  | <p>*</p> <p>*</p> <p>*</p> <p>F01</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |



|                                                                                             |              |           |  |                                                                                                                                                                                                        |     |  |      |             |      |             |    |              |
|---------------------------------------------------------------------------------------------|--------------|-----------|--|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|--|------|-------------|------|-------------|----|--------------|
|                                                                                             |              |           |  | OUT1 OUT2                                                                                                                                                                                              |     |  |      |             |      |             |    |              |
| <br>F 3a   |              | 0 1155    |  | =1<br>=2 /<br>=3<br>=4<br>=5<br><br>OUT1 OUT2<br><br>=0<br>=1<br><br>1                                                                                                                                 |     |  |      |             |      |             |    |              |
| F 3b                                                                                        | JOG<br>(rpm) | 0 500     |  | JOG 500<br>JOG 500rpm                                                                                                                                                                                  |     |  |      |             |      |             |    |              |
| <br>F 3c   |              | 1 4       |  | 0 2400 bps 1 9600bps 2 38400 bps<br>3 57600 bps 4 115200bps 5 19200 bps                                                                                                                                |     |  |      |             |      |             |    |              |
| <br>F 3d   |              | 0<br>01xx |  | <table border="1"> <tr> <td>F3d</td> <td></td> </tr> <tr> <td>00xx</td> <td>RS232/RS422</td> </tr> <tr> <td>01xx</td> <td>RS232/RS422</td> </tr> <tr> <td>xx</td> <td>0 xx 31 xx=0</td> </tr> </table> | F3d |  | 00xx | RS232/RS422 | 01xx | RS232/RS422 | xx | 0 xx 31 xx=0 |
| F3d                                                                                         |              |           |  |                                                                                                                                                                                                        |     |  |      |             |      |             |    |              |
| 00xx                                                                                        | RS232/RS422  |           |  |                                                                                                                                                                                                        |     |  |      |             |      |             |    |              |
| 01xx                                                                                        | RS232/RS422  |           |  |                                                                                                                                                                                                        |     |  |      |             |      |             |    |              |
| xx                                                                                          | 0 xx 31 xx=0 |           |  |                                                                                                                                                                                                        |     |  |      |             |      |             |    |              |
| <br>F 3e |              | 0 1xxx    |  | F3E " " 1<br>F3E<br>F3E<br>010                                                                                                                                                                         |     |  |      |             |      |             |    |              |
| F 3f                                                                                        |              |           |  |                                                                                                                                                                                                        |     |  |      |             |      |             |    |              |

1.  
2.



CCW

CW



- \*
- \*
- \*
- \*
- \*
- \*



a.

F00=0

F00=1

F00=1

F12

F13

/

F09

b.

F00=2

F00=1

"

"

F0f/F10

F19

F17

F11



a.

b.

c.

F3E

1

d



|  |  | a. U V W<br>b. U V W<br>c.<br>d. IPM<br>e. | * U V W<br>*<br>"oc"<br>*                    |
|--|--|--------------------------------------------|----------------------------------------------|
|  |  | a.<br>b.<br>c.                             | * 5 P B<br>* P B<br>300 P B                  |
|  |  | a.<br>b.<br>c.<br>d.<br>e.                 | *<br>*<br>*<br>/<br>*                        |
|  |  | a.<br>b.<br>c.<br>d.<br>e.                 | *<br>*<br>*<br>*<br>*                        |
|  |  | a. F1d<br>b. F1d<br>c. F1d<br>d. F1d<br>e. | *<br>*<br>*<br>*<br>*<br>*<br>F17 F11<br>F1d |
|  |  | a.<br>b.                                   | *<br>*                                       |
|  |  |                                            | *<br>*                                       |
|  |  |                                            | * 1 F3E                                      |



|  | *<br>*<br>OC<br>*<br>* | *<br>*<br>OC<br>* |
|--|------------------------|-------------------|
|  | *                      | *<br>*<br>*<br>*  |